

Date: Saturday, 01/11/2008 11:33:24 AM  
User: Jean-Luc Menard

# Process Sheet

<b>Customer</b> :	CU-DAR001 Dart Helicopters Services	<b>Drawing Name</b> :	DOOR WEDGE
<b>Job Number</b> :	43130		
<b>Estimate Number</b> :	12111		
<b>P.O. Number</b> :		<b>Part Number</b> :	D32003
<b>This Issue</b> :	01/11/2008	<b>S.O. No.</b> :	
<b>Prsht Rev.</b> :	NC	<b>Drawing Number</b> :	D3200 REV A
<b>First Issue</b> :	01/11/2008	<b>Project Number</b> :	N/A
<b>Previous Run</b> :	38526	<b>Drawing Revision</b> :	A
		<b>Material</b> :	
<b>Written By</b> :	<u>Jul 08-10-31</u>	<b>Due Date</b> :	08/11/2008
<b>Checked &amp; Approved By</b> :		<b>Qty:</b>	20
<b>Comment</b> :	Est Rev:A / Removed from 9 Digit 06-01-25 JLM		

## Additional Product

Job Number:



<b>Seq. #:</b>	<b>Machine Or Operation:</b>	<b>Description :</b>
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1.0	MUHMWB10	UHMW 1" Black
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(24)

**Comment:** Qty.: 0.0158 sf(s)/Unit Total: 0.3150 sf(s)  
UHMW 1" Black  
Material: Black UHMW 0.95" or 1.00" thick  
Use bearpaw scrap material  
(MUHMWB10)  
Identify for D3200-1  
Batch: 1108013

H.A 08/11/04

2.0	BAND SAW	BAND SAW
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(24)

**Comment:** BAND SAW  
Cut blank: 1.000 X 1.800"

H.A 08/11/04

3.0	HAAS1	HAAS CNC VERTICAL MACHINING #1
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(24)

**Comment:** HAAS CNC VERTICAL MACHINING #1

1-Machine D3200-3 as per Folio FA337 and Dwg D3200

2-Deburr

H.A 08/11/04

24 08/11/03

4.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
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(24)

**Comment:** INSPECT PARTS AS THEY COME OFF MACHINE

H.A 08/11/04

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## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: DOOR WEDGE

Job Number: 43130

Part Number: D32003

Job Number:



Seq. #:

Machine Or Operation:

Description :

5.0

QC8

SECOND CHECK



Comment: SECOND CHECK

*mf 08/11/05*

(24)

6.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: *ST 76*

*SS 08/11/05*

7.0

QC21

FINAL INSPECTION/W/O RELEASE



*08/11/07*

Comment: FINAL INSPECTION/W/O RELEASE

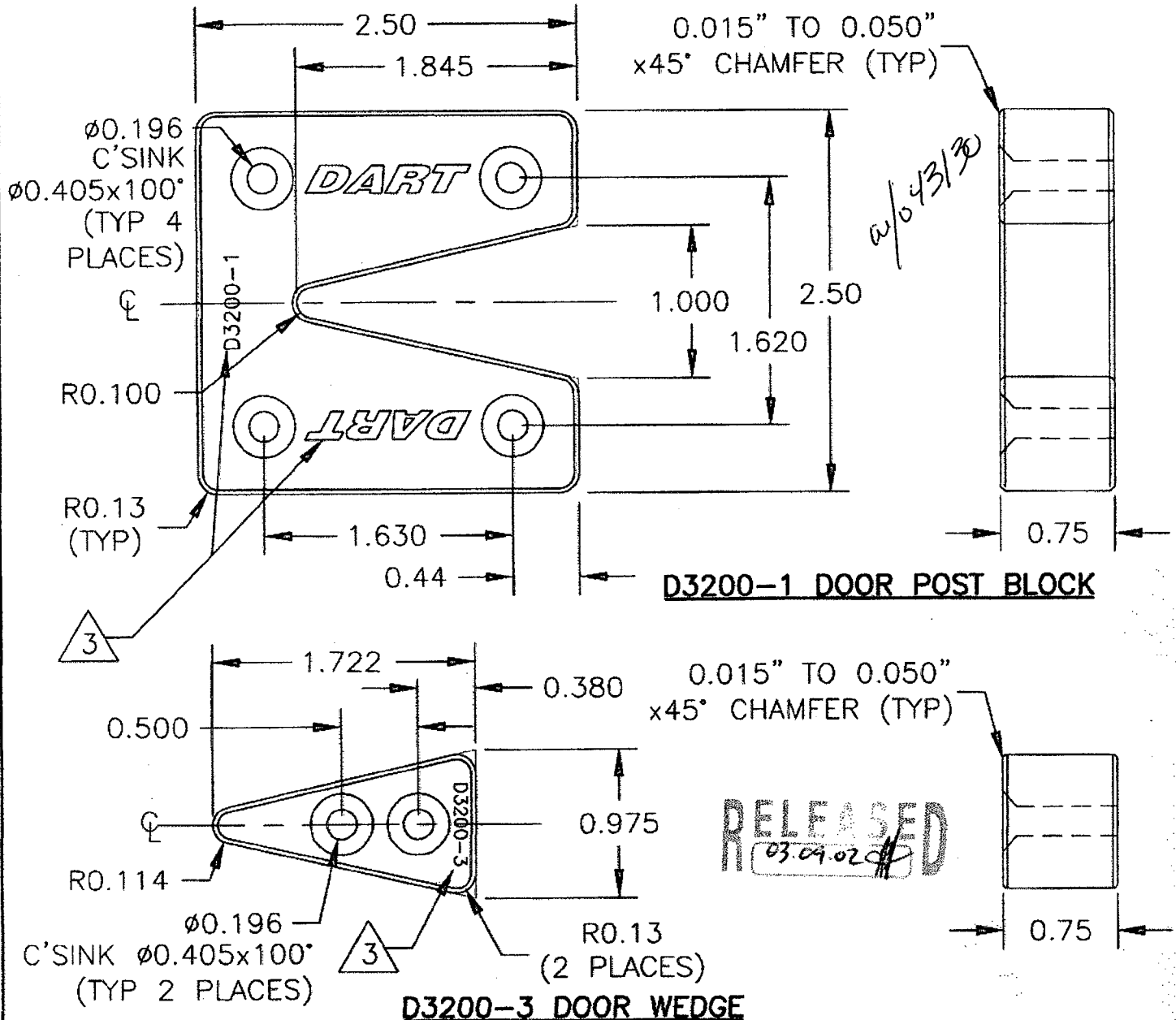
Job Completion



*mf 08-11-05*



DESIGN	CP	DRAWN BY	CP	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA
CHECKED	A	APPROVED	#	DRAWING NO. D3200
DATE	03.08.06	TITLE	DOOR WEDGE	REV. A SHEET 1 OF 1
A	03.08.06	NEW ISSUE		SCALE 1:1



#### D3200-1/-3

- 1) MATERIAL: UHMW BLACK PER SPEC CONTROL DRAWING D2689
- 2) PARTS ARE SYMMETRIC ABOUT CENTERLINE
- 3) ENGRAVE DART LOGO AND P/N IN AREAS SHOWN
- 4) BREAK ALL SHARP EDGES 0.005 TO 0.010
- 5) ALL DIMENSIONS ARE IN INCHES
- 6) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

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